



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3312

Job Sheet 186255



Part No: 646.3312

Job Qty: 20 ea

Part Name: Center Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/13/18

Job Tracking No:

Due Date: 11/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/16 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		11/28/18	0.00	0.00	Start Up Machining-1		SBL 19/01/25
100	Bandsaw	20 pcs		11/28/18	0.00	0.15	Bandsaw1		SBL 19/01/25
110	CNC Vertical Machining	20 pcs		11/28/18	0.29	14.97	HAAS1-1		SBL 19/01/25
120	QC	20 pcs		11/28/18	0.00	0.00	QC1		
130	QC	20 pcs		11/28/18	0.00	0.00	QC8 Machining-1		SBL 19/01/25
131	HandFinish	20 pcs		11/28/18	0.00	0.00	HandFinish2		
140	Outsource	20 pcs		11/28/18			ATG001-VC	8	CT 19-01-28
150	Packaging	20 pcs		11/28/18	0.00	0.00	Packaging2		7 FEB 04 2019
155	QC	20 pcs		11/28/18	0.00	0.00	QC5		MAR 04 2019
180	Packaging	20 pcs		11/28/18	0.00	0.00	Packaging3-1		MAR 04 2019
190	QC21-SA	20 Ea		11/28/18	0.00	0.00	QC21		MAR 04 2019

Part Op 100 - Cut Blank at 16.300" *** ONE BLANK MAKES TWO PARTS***

Descriptions: 110 - 1-Machine per folio FB153 3-Face to .375" if required

120 - Inspect on CMM as per folio CMMA027.

140 - Issue P/O to ATG: 20012410 Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C S147812

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

MAR 04 2019

MATT
used.

14.010

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S0.375X5.000	M7075T6S0.375 X 5.000	13.6000 ft (.68 ea)	90-Start up Operation	SS138106

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S0.375X5.000	14	21	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Center Plate	0.177inches $\pm$ 0.002	0.179 0.175	Diameter	
2	Center Plate	0.209inches $\pm$ 0.002	0.211 0.207	Diameter	
3	Center Plate	0.125inches $\pm$ 0.005	0.130	Radius	

M7075T6S0.375X5.000

S138106

irie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐								
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			0.120
4	Center Plate	0.313inches $\pm$ 0.002	0.315 0.311
5	Center Plate	2.156inches $\pm$ 0.002	2.158 2.154
6	Center Plate	1.410inches $\pm$ 0.002	1.412 1.408
7	Center Plate	2.737inches $\pm$ 0.005	2.742 2.732
8	Center Plate	1.537inches $\pm$ 0.005	1.542 1.532

Plex 11/13/18 10:44 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	14.08.28	New Issue	KJ	
B	16.03.17	Dwg Rev updated	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042410



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042410

PO Date: 1/28/19

Due Date: 2/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pytm Terms: Net 30

Freight Terms:

Special Comments: ** Is Friday ok to have these back for? **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	188493	RBEL135M-2901-101-13	Motor Clamp -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	2/1/19	6 pcs	0 pcs	6 pcs	\$6.58/pcs	\$39.48
2	186583	D4823-1	Upper Cutter Deflector : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	-	2/1/19	10 pcs	0 pcs	10 pcs	\$7.93/pcs	\$79.30
3	186255	646.3312	Center Plate Issue P/O to ATG : Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C	Firmed	-	2/1/19	20 pcs	0 pcs	20 pcs	\$8.83/pcs	\$176.60
4	186581	D4821-1	Windshield Deflector : Various STC's Issue P/O: Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	-	2/5/19	6 pcs	0 pcs	6 pcs	\$40.33/pcs	\$241.98



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Canada

Tel (613) 632-5200

PURCHASE ORDER PO042410



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	185324	SWA6A-700A	Wire Clamp -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	2/1/19	20 pcs	0 pcs	20 pcs	\$5.93/pcs	\$118.60
6	187713	RBE703A94-1130-01-31	Tab Adjuster Gauge Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 Water Seal - Certificate of Conformity is required	Firmed	-	2/1/19	10 pcs	0 pcs	10 pcs	\$6.58/pcs	\$65.80

Grand Total: \$721.76

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/31/19 7:42 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 917168

Date: 01-Feb-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 10 ea	Part: D4823-1 ✓ Rev: A Upper Cutter Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 24558 ✓ PO: PO042410 Line: 2		
✓ 20 ea	Part: 646.3312 ✓ Rev: A Center Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24559 ✓ PO: PO042410 Line: 3		
✓ 20 ea	Part: SWA6A-700A ✓ Rev: 3 Wire Clamp Hard Anodize per MIL-A-8625F, Type III, Class 2, Black, .0005-.0045" (.5 - 4.5mils) Water Sealant Job: 24561 ✓ PO: PO042410 ✓ Line: 5		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>FEB 01 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			